


# ASSEMBLY INSTRUCTIONS

## TECHART Rear Spoiler I

Part-no. 09J.121.800.009 for 9J1 Taycan as of MY20

















Version 02 – 11/2021









## Contents

<b>I</b>	<b>Important safety information .....</b>	<b>3</b>
<b>II</b>	<b>Preparation .....</b>	<b>4</b>
<b>III</b>	<b>Component identification.....</b>	<b>6</b>
	1 Inner component identification .....	6
	2 Outer component identification .....	6
	3 Label for proof of installation .....	7
<b>IV</b>	<b>Paintwork.....</b>	<b>8</b>
	1 Material of the component .....	8
	2 Component identification .....	8
	3 Adhesive tape and mounting fixtures.....	8
<b>V</b>	<b>Installation .....</b>	<b>9</b>
	1 Prepare vehicle .....	9
	2 Prepare rear spoiler .....	9
	3 Glue the rear spoiler.....	10

### I Important safety information

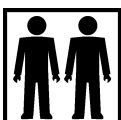
All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

	<p style="text-align: center;"><b>⚠ WARNING</b></p> <p>Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.</p> <p>Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.</p>	
	<p style="text-align: center;"><b>⚠ WARNING</b></p> <p>Risk of injury from electric current.</p> <p>Switch off the ignition and disconnect the battery when working on the vehicle electrical/electronic systems.</p>	
   	<p style="text-align: center;"><b>⚠ WARNING</b></p> <p>Risk of fire and explosion from ignition of windshield cleaning agents/antifreeze and their vapors.</p> <p>Risk of poisoning from ingesting windshield cleaning agents/antifreeze and breathing in their vapors.</p> <p>Risk of injury due to irritation caused by windshield cleaning agents/antifreeze coming into contact with eyes, skin and other parts of the body.</p> <p>Wear protective clothing and safety glasses. Avoid naked flames, fire and sources of ignition. Avoid contact with eyes, skin and other parts of the body. Do not eat, drink or smoke when handling windshield cleaning agents/antifreeze. Do not breathe in vapors and ensure adequate ventilation. Keep windshield cleaning agents/antifreeze only store them in sealable original containers.</p>	     

 	<p style="text-align: center;"><b>CAUTION</b></p> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
	<p style="text-align: center;"><b>CAUTION</b></p> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
	<p style="text-align: center;"><b>NOTICE</b></p> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>	
	<p style="text-align: center;"><b>NOTICE</b></p> <p>All body parts must be prepared and painted in accordance with the attached painting guide.</p>	

## II Preparation

### Number of people required



For the installation of this product at least two persons are needed.

### Help and support

If you have any technical queries, please contact us immediately:  
[support@techart.de](mailto:support@techart.de)

**Check TECHART rear spoiler I parts kit for completeness**

Quantity	Part number	Part designation
<b>1</b>	<b>09J.121.800.009</b>	<b>Rear spoiler I</b>
Consisting of:		
1	00091089010073	Bond + Seal, black, tube 300 ml

and

<b>1</b>	<b>+9J.121.800.CCC</b>	<b>V01: Rear spoiler in custom color</b>
Consisting of:		
	1	09J.121.800.CCC Rear spoiler right, paintable
	1	09J.108.350.998 Paint rear spoiler

or

<b>1</b>	<b>+9J.121.800.001</b>	<b>V01: Rear spoiler paintable</b>
Consisting of:		
	1	09J.121.800.001 Rear spoiler, paintable

or

<b>1</b>	<b>+9J.121.800.002</b>	<b>V01: Rear spoiler in visible carbon glossy</b>
Consisting of:		
	1	09J.121.800.002G Rear spoiler, visible carbon glossy

or

<b>1</b>	<b>+9J.121.800.003</b>	<b>V01: Rear spoiler in visible carbon matt</b>
Consisting of:		
	1	09J.121.800.003M Rear spoiler, visible carbon matt

Please use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.

### III Component identification

#### 1 Inner component identification

**i** The inner component designations applied by TECHART must be masked off before painting. These are decisive to TECHART-Support for possible component tracking, complaints or in the event of damage.

- 1 Internal component markings can either be applied directly to the component in the tool or glued in as a label.



Fig. 01

#### 2 Outer component identification

**i** The external component designations applied by TECHART must be masked off before painting. If the external component markings are no longer visible, the component certificate may lose its validity.

- 1 External component identifications are usually attached to the underside of the component in the non-visible area. These can be used as evidence at a traffic control or a technical service since this is a registered TECHART part.



Fig. 02

### 3 Label for proof of installation

**i** The labels supplied by TECHART to prove that a TECHART part has been installed must be attached as described below. If the label is not stuck to the car when the TECHART component is installed, the component certificate may lose its validity. Affects components that have no external component identification.

- 1 Labels of a component mounted on the vehicle in front of the B-pillar must be stuck on the inside of the left B-pillar, visible from the front.
- 2 If the component is attached behind the B-pillar, the label is stuck on the inside of the left B-pillar, visible from the rear (see Fig. 03).



Fig. 03

## **IV Paintwork**

### **1 Material of the component**

** It is important that the paintwork matches to the surface which will be painted**

- 1 Before painting, the material to be painted can be read from the inner component identification.

### **2 Component identification**

** All internal and external component identifications must be masked off before painting. These must still be readable after painting in custom color.**

- 1 The last layer of clear lacquer can then be applied over the entire surface of the component, in this way deep edges around component identifications can be avoided.

### **3 Adhesive tape and mounting fixtures**

** The body tape applied by TECHART is used for later assembly and must be protected over the entire surface before painting.**

- 1 The edges of the adhesive body tape must also be free of paint in order not to impair the elasticity of the tape.
- 2 Drilled holes made at the factory that will later be used for screws or rivets may have to be re-drilled to the nominal size depending on the amount of paint.



## V Installation

### 1 Prepare vehicle

- i** To check the position, hold the component at the intended location on the rear of the vehicle. The rear spoiler is attached to the original Porsche spoiler on the left and right. The component is attached in the direction of the vehicle.

Auxiliary lines for repositioning can be attached with an adhesive tape.

Thoroughly degrease and clean the adhesive area with cleaner, it must be dry and free of dust!

Do not touch the cleaned surfaces any more.

### 2 Prepare rear spoiler

- 2 Sand the rear spoiler 09J.121.800.100 well all round on the inside with sandpaper. We recommend a grit of 180.
- 3 Then clean the component thoroughly and remove any dust.



Fig. 04

- i** Before applying the adhesive, cut the tip of the cartridge diagonally or as a slit in order to be able to apply a high but thin line of adhesive.

### 3 Glue the rear spoiler

- 1 Apply a relatively thin but high line of PU adhesive all around the inside of the rear spoiler. The line on the sides must protrude over the edge of the rear spoiler.



Fig. 05

- 2 Then place the rear spoiler in the previously determined position. Check on the left and right side that the component is in contact over the entire contour.
- 3 Remove excess adhesive with a cleaner. Fix the component all around with adhesive tape.



Fig. 06

**i** Allow to dry for at least 12 hours.

- 4 After the glue has dried, the tape can be removed. It must be checked that the component is in full contact and is wetted with adhesive.
- 5 If necessary, a fillet can be drawn around the component afterwards. For this purpose, the adhesive can be modeled all around using PU-adhesive and a suitable tool. Then wipe off excess glue with a cleaner.

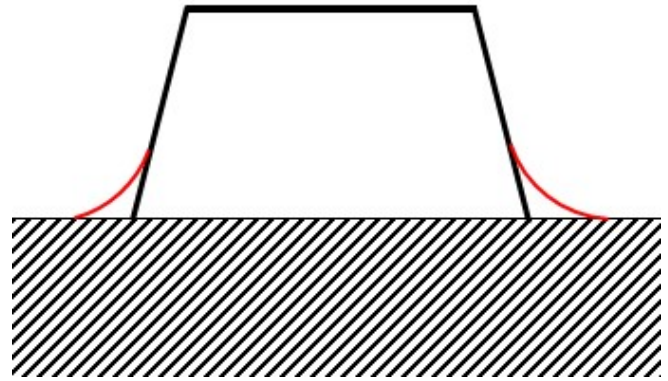


Fig. 07

**i** Allow to dry for at least 12 hours.

# TECHART

TECHART AUTOMOBILDESIGN GMBH

RÖNTGENSTRASSE 47

71229 LEONBERG / GERMANY

TEL +49 7152 / 9339- 0

FAX +49 7152 / 9339-33

[info@techart.de](mailto:info@techart.de)

[www.techart.de](http://www.techart.de)

*Subject to change at any time without prior notice.*  
Copyright 2021 by **TECHART** Automobildesign GmbH

# ASSEMBLY INSTRUCTIONS

TECHART Rear Spoiler I for 9J1 Taycan

---